BRADY B-773A LASER PRINTABLE METALLIZED POLYESTER LABEL STOCK

TDS No. B-773A Effective Date: 09/26/2019

Description:

GENERAL

Print Technology: Laser Printable Material Type: Metallized Polyester Finish: Matte Adhesive: Permanent Acrylic

APPLICATIONS

B-773A is designed for applications, like rating and serial plates, that utilize alphanumerics, barcodes, graphic symbols and logos, and require nameplate-like quality. B-773A is designed to withstand numerous solvents and elevated temperatures.

REGULATORY

For information on the Weee-RoHS compliance status for a Brady Product go to one of the following websites: In Canada: <u>www.bradycanada.ca/weee-rohs</u> In Europe: <u>www.bradyeurope.com/rohs</u> In Japan: <u>www.brady.co.jp/products/labelsuse/rohs</u> All other regions: <u>www.bradyid.com/weee-rohs</u>

SPECIAL FEATURES:

Brady B-773A meets the requirements of a halogen-free material per DIN VDE 0472 part 815. (Statement based on review of product construction and confirmatory halogen content test run at an independent test laboratory.)

Details:

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000 -Topcoat -Film -Adhesive -Total (excluding liner)	0.0008 inch (0.020 mm) 0.0020 inch (0.051 mm) 0.0020 inch (0.0571mm) 0.0048 inch (0.122 mm)
Adhesion to: -Stainless Steel	ASTM D 1000 20 minute dwell 24 hour dwell	65 oz/inch (71 N/100 mm) 77 oz/inch (84 N/100 mm)
-Textured ABS	20 minute dwell 24 hour dwell	24 oz/inch (26 N/100 mm) 27 oz/inch (30 N/100 mm)
-Polypropylene	20 minute dwell 24 hour dwell	40 oz/inch (44 N/100 mm) 40 oz/inch (44 N/100 mm)
Tack	ASTM D 2979 Polyken™ Probe Tack 0.5 second dwell	46 oz (1300 g)
Drop Shear	PSTC-7 (except use 1/2" x 1" sample)	24+ hours
Tensile Strength and Elongation	ASTM D 1000 -Machine	65 lbs/in. (1138 N/100 mm), 149%
	-Cross	73 lbs/in. (1278 N/100 mm), 91%

Performance Properties tested on B-773A samples laser printed on a laser jet printer. Printed samples were laminated to aluminum and allowed to dwell 24 hours before exposure to the indicated environments.

PERFORMANCE PROPERTIES	TEST METHOD	TYPICAL RESULTS	
High Service Temperature	30 days at 248°F (120°C)	No visible effect	
Low Service Temperature	30 days at -85°F (-65°C)	No visible effect	
Humidity Resistance	30 days at 100°F (37°C) and 95% R.H.	No visible effect	
UV Light Resistance	30 days in UV Sunlighter™ 100	No visible effect	

Weatherability	ASTM G155, Cycle 1	No visible effect
	30 days in Xenon Arc Weatherometer	

PERFORMANCE PROPERTY CHEMICAL RESISTANCE

Samples printed on a laser jet printer. Samples laminated to aluminum panels and allowed to dwell 24 hours prior to testing. Test conducted at room temperature. Testing consisted of 5 cycles of 10 minute immersions in the specified test fluid followed by a 30 minute recovery period. After final immersion, samples rubbed 10 times with cotton swab saturated with test fluid.

CHEMICAL REAGENT	SUBJECTIVE OBSERVATION OF VISUAL CHANGE				
	EFFECT TO LABEL STOCK	EFFECT TO PRINT	EFFECT TO PRINT WITH RUB		
1,1,1-Trichloroethane	Slight adhesive ooze	Severe print bleed	Complete print removal after rub		
Toluene	Slight adhesive ooze	Severe print bleed	Complete print removal after rub		
Freon® TMS	Slight adhesive ooze	No visible effect	Slight print removal after rub		
Isopropyl Alcohol	No visible effect	No visible effect	No visible effect		
Mineral Spirits	No visible effect	No visible effect	No visible effect		
JP-4 Jet Fuel	No visible effect	No visible effect	No visible effect		
ASTM Reference Fuel B	No visible effect	No visible effect	No visible effect		
SAE 20 WT Oil	No visible effect	No visible effect	No visible effect		
Mil 5606 Oil	No visible effect	No visible effect	No visible effect		
Rust Veto® 342	No visible effect	No visible effect	No visible effect		
Skydrol® 500B-4	Slight adhesive ooze	No visible effect	Complete print removal after rub		
Super Agitene®	No visible effect	No visible effect	No visible effect		
Deionized Water	No visible effect	No visible effect	No visible effect		
3% Alconox® Detergent	No visible effect	No visible effect	No visible effect		
10% Sodium Hydroxide Solution	Whitening of topcoat	No visible effect	No visible effect		
10% Sulfuric Acid Solution	No visible effect	No visible effect	No visible effect		

Shelf Life:

Shelf life is two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80° F (27° C) and 60% RH. It remains the responsibility of the user to assess the risk of using this product. We encourage customers to develop testing protocols that will qualify a product's fitness for use in their actual applications.

Trademarks:

Alconox® is a registered trademark of Alconox Co. Freon® is a registered trademark of Du Pont de Nemours, E.I. and Company. PermaShield[™] is a trademark of Brady Worldwide, Inc. Polyken[™] is a trademark of Testing Machines Inc. Rust Veto® is a registered trademark of the E.F. Houghton & Co. Skydrol® is a registered trademark of the Monsanto Company Sunlighter[™] is a trademark of the Test Lab Apparatus Company Super Agitene® is a registered trademark of Graymills Corporation ASTM: American Society for Testing and Materials (U.S.A.) PSTC: Pressure Sensitive Tape Council (U.S.A.) SAE: Society of Automotive Engineers (U.S.A.) UL: Underwriters Laboratories Inc. (U.S.A.) All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units.

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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