



**IMPORTANT**

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

PART NO	DESCRIPTION	MODEL		
		HSWC19	HSWC28	HSWC44
1	Die Set	HSWC19-1	HSWC28-1	HSWC44-1
4	Blade	HSWC19-4	HSWC28-4	HSWC44-4
5	Blade Pin	HSWC19-5	HSWC28-5	HSWC44-5
6	Hinge Pin No.39	HSWC19-6	HSWC28-6	HSWC44-6
7	Ram	HSWC19-7	HSWC28-7	HSWC44-7
8	Ram Collar	HSWC19-8	HSWC28-8	HSWC44-8
10	Ram Retracting Spring	HSWC19-10	HSWC28-10	HSWC44-10
11	Cover Plate	HSWC19-11	HSWC28-11	HSWC44-11
15	Ram Cup Leather Retainer	HSWC19-15	HSWC28-15	HSWC44-15
33	Latch	HSWC19-33	HSWC28-33	HSWC44-33
36	Pump Handle	HSWC19-36	HSWC28-36	HSWC44-36
38	Latch Pin No.39	HSWC19-38	HSWC28-38	HSWC44-38
43	Shear Blade Holder	HSWC19-43	HSWC28-43	HSWC44-43
60	Bypass Valve	N/A	HSWC28-60	HSWC44-60
62	Overhaul Kit	HSWC19TP1-K	HSWC28TP1-K	HSWC44TP1-K

**Item Number 62 SERVICE KIT HSWC##\* -K includes:**

**\*Note ## represents model number**

*Items listed in the Overhaul Kit can be purchased in kit form only*

<b>12</b>	Cover Plate Screws (3)	<b>23</b>	Suction Valve Gasket	<b>35</b>	Ram Collar Screws
<b>13</b>	Ram Retainer Screw	<b>24</b>	Suction Valve Plug	<b>37</b>	Bail
<b>14</b>	Ram Cup Leather & O R	<b>25</b>	Plunger Packing Screw	<b>39</b>	Snap Rings (4)
<b>16</b>	Check Valve Plug	<b>26</b>	Plunger End Packing	<b>40</b>	Guard Screws
<b>17</b>	Check Valve Gasket	<b>27</b>	Plunger	<b>42</b>	Guard Plate
<b>18</b>	Check Valve Spring	<b>28</b>	Plunger Packing Set	<b>44</b>	Cover Gasket
<b>19</b>	Ball Check Valve	<b>30</b>	Handle Hinge Bolt	<b>46</b>	Lock Nut
<b>20</b>	Packing Nut	<b>31</b>	Release Valve Retainer	<b>47</b>	Packing Nut Wrench
<b>21</b>	Ball Suction Valve	<b>32</b>	Release Valve	<b>50</b>	Air Vent Valve
<b>22</b>	Suction Valve Spring	<b>34</b>	Handle Grip		

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